



ARCTIC GARDENS
OLD FASHION MIXED VEGETABLES
ITEM# 1011875200200706
PACK SIZE: 6x2kg

DESCRIPTION OF PRODUCT

Arctic Gardens Old Fashion Mixed Vegetables is a frozen vegetable mix consisting of carrots, parsnips, cut green beans, celery and onions which are prepared from clean, sound, tender vegetables. All vegetables shall be washed, trimmed, blanched and quick-frozen. Product processing and packaging is in accordance with recognized Good Manufacturing Practices and all applicable government laws and regulations. This is not a ready-to-eat product.

GRADE: Meets Grade A guidelines for USDA standards and the Canadian Processed Products Regulations.

INGREDIENTS: Carrots, Parsnip, Green Beans, Celery, Onions

ALLERGENS: None

BULK ITEM NUMBER: 1211875

SCORING FACTORS DEFINITION Sample Size: 908 g (2lbs) unless otherwise specified

COMPONENTS	COMPONENT DESCRIPTION	PERCENTAGE	MAXIMUM INDIVIDUAL SAMPLE	COUNTRY OF ORIGIN
1100600	3/8" Diced Carrots	25%	±5%	Canada/USA
1113125	3/8" Diced Parsnips	25%	±5%	Canada/USA
1103800	Cut Green Beans	20%	±5%	Canada/USA
1101200	3/8" Diced Celery	20%	±5%	Canada/USA
1104954	3/8" Diced Onions	10%	±5%	Canada/USA
DEFECTS				LIMITS
Serious Damage: Objectionable insect or pathological injury, rot, severe discoloration, or scars.				Maximum: 2 units
Minor Damage: Slightly stained or oxidized, insect damage, scars, minor pathological damage, decay, spotted or otherwise blemished to the extent that the appearance or eating quality is slightly affected.				Maximum: 5 units
Extraneous Vegetable Material:				Maximum: 2 units
Foreign Material: (glass, metal, wood, stones, rubber, insects).				Maximum: None

OTHER CHARACTERISTICS

Colour	Shall have a uniform and bright colour consistent of grade requirement for each vegetable in the blend.
Flavor & Aroma	Clean, fresh, normal flavor and aroma, typical of the vegetables in the blend; no off flavors or odors.
Character/Texture	Shall be tender, not fibrous, mealy or mushy.

CHEMICAL: ENZYMES

Enzymes: Testing at start up and with sufficient frequency to verify adequacy (2 hr max)	Peroxidase	Negative after 3 ½ minutes
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MICROBIOLOGICAL REQUIREMENTS

<i>Test</i>	<i>Limit</i>
Total Plate Count	< 100,000 cfu/g
Total Coliforms	< 200 cfu/g
<i>E.coli</i>	< 10 cfu/g

CODING, NET WEIGHT, AND PACKAGING

Code: Each package shall be legibly coded according to Bonduelle default code format: FYDDDL where F – Facility, Y – Year (2013=3), DDD – Julian date, and L – Line reference in alpha or numeric characters. Best Before Date: 24 months.

Net Weight: Product will be packed to an average weight equal to or exceeding that declared on the label. Production weights will meet the guidelines set forth by CFIA.

Packaging:

1. Product will be packed in printed poly bags.
2. Printed poly bags will be packed 6/case in corrugated cartons for distribution. Poly bag count case to case must be consistent. No staples, nails, twist ties, or similar devices may be used. Packaging materials shall conform to all applicable food additive regulations.

Case Print: Each carton must be properly identified with the following: ARCTIC GARDENS, NUMBER OF BAGS x WEIGHT PER BAG = TOTAL WEIGHT, PRODUCT DESCRIPTION, GRADE, DAYCODE, ARCTIC GARDENS 5 DIGIT CODE, COUNTRY OF ORIGIN, BEST BEFORE DATE in this format: YYYY MM DD, and SCC Code.

SHIPPING AND STORAGE

Product shall remain at zero (0) degrees F or below. It must be stored in a clean, dry warehouse that is free from rodent or insect infestation. Product shall be rotated on a first-in-first-out basis. Shipping temperature not to exceed zero (0) degrees F.

BEST QUALITY

24 months at recommended shipping and storage conditions.

QUALITY SYSTEMS APPROVAL: Sandra Oliver Blanco

Issue Date: August 11, 2014

Review Date: February 11, 2020

Specification Ends Here

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REVISIONS

Date	Purpose	Author of Revision
08/11/2014	Creation of Spec into new Bonduelle format.	Jen Bates
10/27/2014	Updated BOM to reflect – change from yellow carrots to diced parsnip. Added Nutritional Panel.	Jen Bates
05/18/2017	Update logo, review and re-issue.	Alix Bonduelle
04/20/2018	Reviewed Spec	Shari Case
06/28/2018	Added bulk item number, corrected onions item number, added tolerances	Eric Newcomb