



**BONDUELLE**  
**PARADISO BLEND**  
**ITEM# 1060384200203904**  
**Pack Size: 4 X 2KG**

**DESCRIPTION OF PRODUCT**

Bonduelle Paradiso Blend is a frozen vegetable mix of green beans, wax beans, orange carrots, yellow carrots and broccoli florets is prepared from clean, sound, tender vegetables. All vegetables shall be washed, trimmed, blanched and quick-frozen. Product processing and packaging is in accordance with recognized Good Manufacturing Practices and all Federal, state, and local regulations. This is not considered to be a Ready-To-Eat Product.

**GRADE:** Product will meet Canadian Regulation and USDA guidelines for Grade A.

**SCORING FACTORS DEFINITION** Sample Size: 2lbs (908g) unless otherwise specified.

<b>INGREDIENTS:</b> Whole Green Beans	(25) Product of Canada/USA	Item # 1103900
Whole Wax Beans	(20%) Product of Canada/USA	Item# 1103650
Smooth Orange Biased Carrots	(20%) Product of Canada	Item # 1101118
Smooth Yellow Biased Carrots	(20%) Product of Canada	Item # 1101120
Medium Broccoli Florets	(15%) Product of Mexico	Item# 1100360

**COLOR** Shall have a uniformity and brightness of color consistent of grade requirement for each vegetable

Category	Target	Lot Average
<b>Blend Components</b>		
Whole Green Beans	30%	± 10%
Whole Wax Beans	20%	± 10%
Smooth Orange Biased Carrots	25%	± 10%
Smooth Yellow Biased Carrots	25%	± 10%
Defects shall not more than slightly affect the appearance of the product.		Limits
Serious Damage: Objectionable insect or pathological injury, rot, severe discoloration, or scars.		Maximum: 2 units
Minor Damage: Slightly stained or oxidized, insect damage, scars, minor pathological damage, decay, spotted or otherwise blemished to the extent that the appearance or eating quality is slightly affected.		Maximum: 5 units
Extraneous Vegetable Material:		Maximum: 2 units
Foreign Material: Glass, metal, stones etc		Maximum: None

**OTHER CHARACTERISTICS**

Flavor & Aroma	Clean, fresh, normal flavor and aroma, typical of the vegetables in the blend; no off flavors or odors.
Character/Texture	Shall be tender, not fibrous, mealy or mushy

**CHEMICAL: ENZYMES**

Enzymes	Peroxidase	Negative after 3 ½ minutes
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**MICROBIOLOGICAL REQUIREMENTS**

<i>Test</i>	<i>Limit</i>
Total Plate Count	< 100,000 cfu/g
Total Coliforms	< 200 cfu/g
E.coli	<10 cfu/g

**CODING, NET WEIGHT, AND PACKAGING**

**Code:** Each package shall be legibly coded according to Bonduelle default code format. FYDDDL where F- Facility, Y – year (2013– 3), DDD- Julian date, and L – line reference alpha or number characters. Best Before Date: 24 months.

**Net Weight:** Product will be packed to an average weight equal to or exceeding that declared on the label. Production weights will meet the guidelines set forth by CFIA.

**Packaging:**

1. Product will be packed in printed poly bags.
2. Printed poly bags will be packed 4/case in corrugated cartons for distribution. Poly bag count case to case must be consistent. No staples, nails, twist ties, or similar devices may be used. Packaging materials shall conform to all applicable food additive regulations.

**Case print:** Each carton must be properly identified with the following: BONDUELLE, NUMBER OF BAGS x WEIGHT PER BAG = TOTAL WEIGHT, PRODUCT DESCRIPTION, GRADE, DAYCODE, PREPARED BY: COUNTRY OF ORIGIN, BEST BEFORE DATE in this format YYYY MM DD and SSC Code.

**SHIPPING AND STORAGE**

Product shall remain at zero (0) degrees F or below. It must be stored in a clean, dry warehouse that is free from rodent or insect infestation. Product shall be rotated on a first-in-first-out basis. Shipping temperature not to exceed zero (0) degrees F.

**BEST QUALITY**

24 months at recommended shipping and storage conditions

**QUALITY SYSTEMS APPROVAL:** Mary Ann Vail

Issue Date: July 21/2014

Review Date: May 23, 2017

**Specification Ends Here**

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Date	Purpose	Author of Revision
07/21/2014	Spec Creation	Jen Bates
12/01/2015	Updated Broccoli Item#	Jen Bates
05/23/2017	Update logo, review and re-issue.	Alix Bonduelle

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