



**ARCTIC GARDENS**  
**5 WAY MIXED VEGETABLES**  
**ITEM# 1007050200200706**  
**PACK SIZE: 6x2kg**

**DESCRIPTION OF PRODUCT**

Arctic Gardens 5 Way Mixed Vegetables is a frozen vegetable mix consisting of carrots, green beans, peas, corn and wax beans which are prepared from clean, sound, tender vegetables. All vegetables shall be washed, trimmed, blanched and quick-frozen. Product processing and packaging is in accordance with recognized Good Manufacturing Practices and all applicable government laws and regulations. This is not considered a ready-to-eat product.

**GRADE:** Product meets Grade A guidelines for USDA standards and the Canadian Processed Products Regulations.

**INGREDIENTS:** Carrots, Peas, Corn, Green Beans, Wax Beans

**ALLERGENS:** None

**BULK ITEM NUMBER:** 1207259

**SCORING FACTORS DEFINITION** Sample Size: 908 g (2lbs) unless otherwise specified

COMPONENTS	COMPONENT DESCRIPTION	PERCENTAGE	MAXIMUM INDIVIDUAL SAMPLE	COUNTRY OF ORIGIN
1100600	3/8" Diced Carrots	30%	±5%	Canada/USA
1106012	Assorted Peas	23%	±5%	Canada/USA
1104800	Supersweet Yellow Corn	22%	±5%	Canada/USA
1103800	Cut Green Beans	15%	±5%	Canada/USA
1103550	Cut Wax Beans	10%	±5%	Canada/USA
<b>DEFECTS</b>				<b>LIMITS</b>
<b>Serious Damage:</b> Objectionable insect or pathological injury, rot, severe discoloration, or scars.				Maximum: 2 units
<b>Minor Damage:</b> Slightly stained or oxidized, insect damage, scars, minor pathological damage, decay, spotted or otherwise blemished to the extent that the appearance or eating quality is slightly affected.				Maximum: 5 units
<b>Extraneous Vegetable Material</b>				Maximum: 2 units
<b>Foreign Material:</b> Glass, metal, wood, stones, rubber, insects, etc.				Maximum: None

**OTHER CHARACTERISTICS**

Colour	Shall have a uniform and bright colour consistent of grade requirements of each vegetable in the blend.
Flavor & Aroma	Clean, fresh, normal flavor and aroma, typical of each vegetable in the blend; no off flavors or odors.
Character/Texture	Shall be tender, not fibrous, mealy or mushy.

**CHEMICAL: ENZYMES**

Enzymes: Testing at start up and with sufficient frequency to verify adequacy (2 hr max)	Peroxidase	Negative after 3 ½ minutes
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#### MICROBIOLOGICAL REQUIREMENTS

<i>Test</i>	<i>Limit</i>
Total Plate Count	< 100,000 cfu/g
Total Coliforms	< 200 cfu/g
<i>E.coli</i>	<10 cfu/g

#### CODING, NET WEIGHT, AND PACKAGING

**Code:** Each package shall be legibly coded according to Bonduelle default code format: FYDDDL where F – Facility, Y – Year (2013=3), DDD – Julian date, and L – Line reference in alpha or numeric characters. Best Before Date: 24 months.

**Net Weight:** Product will be packed to an average weight equal to or exceeding that declared on the label. Production weights will meet the guidelines set forth by CFIA.

**Packaging:**

1. Product will be packed in printed poly bags.
2. Printed poly bags will be packed 6/case in corrugated cartons for distribution. Poly bag count case to case must be consistent. No staples, nails, twist ties, or similar devices may be used. Packaging materials shall conform to all applicable food additive regulations.

**Case print:** Each carton must be properly identified with the following: ARCTIC GARDENS, NUMBER OF BAGS x WEIGHT PER BAG = TOTAL WEIGHT, PRODUCT DESCRIPTION, GRADE, DAYCODE, ARCTIC GARDENS 5 DIGIT CODE, COUNTRY OF ORIGIN, BEST BEFORE DATE in this format: YYYY MM DD, and SCC Code.

#### SHIPPING AND STORAGE

Product shall remain at zero (0) degrees F or below. It must be stored in a clean, dry warehouse that is free from rodent or insect infestation. Product shall be rotated on a first-in-first-out basis. Shipping temperature not to exceed zero (0) degrees F.

#### BEST QUALITY

24 months at recommended shipping and storage conditions.

**QUALITY SYSTEMS APPROVAL:** Sandra Oliver-Blanco

Issue Date: July 15, 2014

Review Date: January 22, 2020

**Specification Ends Here**

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**CONFIDENTIAL**

**REVISIONS**

Date	Purpose	Author of Revision
07/15/2014	Creation of Spec into new Bonduelle format.	Jen Bates
05/18/2017	Update logo, review and re-issue.	Alix Bonduelle
04/20/2018	Reviewed Spec	Shari Case
01/22/2020	Added bulk item number. Updated quality approval.	Sarah Gardhouse